

HOW TO

Rotate the wet end on your new pump

Tools required

- 1/4" nut driver or 1/4" socket wrench for 48 frame pumps
- 5/16" nut driver or 5/16" socket wrench for 56 frame pumps

If your new wet end needs to be rotated to match your original pump setup, you will need to do the following steps before you place your pump into the equipment location.

Most pumps have **3 possible wet end positions.**

You will need to do this before you place the pump into the equipment location.



Top left horizontal



Top right vertical



Bottom right horizontal

1 Use a nut driver or socket to loosen the four through bolts at the back of the motor and pull them slightly out, but not all the way.



NOTE

Most pumps will have four through bolts that run from the very back of the motor casing through the motor and screw into the wet end.

2 Hold the motor with one hand and the wet end with the other. Then, slightly pull wet end away from motor and rotate to the proper alignment.



3 Once in the general location, line up the female threading of the brass inserts on the wet end with the through bolts.



4 At the back of the motor, push through bolts in until they touch the wet end.



5 Use a nut driver or socket wrench to screw them back into the wet end.



NOTE

Do not overtighten, screw them in until snug only. Overtightening can damage the wet end.

Your wet end is now properly positioned.
You can now safely install it.

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